

PRODUCT INFORMATION

How to extend the life of your TradeQuip Hydraulic Press

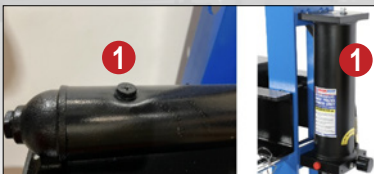
10 Top Tips

to extend the life of your **TQB BRANDS TradeQuip Hydraulic Press**

Includes Models: 1063T and 1064T

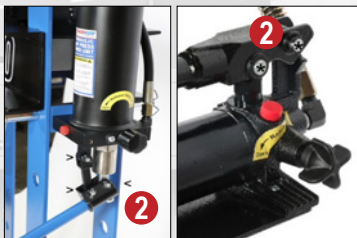
1 Ensure Hydraulic oil is at correct levels.

Follow the 1060 series relevant owners manual bleeding instructions for fluid levels, also available as a download on our webpage at www.tqbbrands.com.au



2 Lubrication points.

Keeping your Press frame, pivots and sliding ram assemblies lubricated is essential to providing ease of operation, follow the 1060 series relevant owners manual for lubrication instructions, also available as a download on our webpage at www.tqbbrands.com.au



Lubricate these pivots with a Light Grade general purpose Bearing Grease

3 Always store the press ram in the fully retracted position.

Storage in the retracted position ensures the press ram assembly is sealed from exposure to weather fluctuations and keeps the hydraulic ram and pump seals in a relaxed condition ready to work when required.



4 Job positioning and ram stroke are critical factors when performing pressing jobs.

Single piston telescopic Press Rams have their greatest stability from the fully retracted position to 85% of total extended position. When pressing you should always use the bed to raise the job to the ram then secure with the bed pins. Solid extension inserts should always be used to close the clearance between ram and jobs load point, this greatly reduces the potential of lateral force and accidental ram overstroke. Solid extension kit available through your TQB Brands distributor or check out our where to buy page at www.tqbbrands.com.au



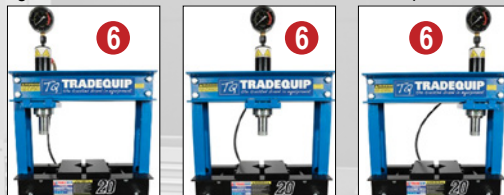
5 Bed positioning.

To raise the bed height, remove all accessories from the bed and support the bed before removing the bed pins one side at a time repositioning the pins either up or down depending on the job requirements.



6 Offset Ram Positioning.

Where offset pressing jobs are required position the job on the bed at the most convenient position and slide the ram across the headstock and centre the ram load cap over the job then use the locking screw where available to secure the ram in position.



7 Press block use.

TradeQuip presses come with specialty load rated press blocks that should always be used in all pressing applications where maximum ram capacity can be reached. DO NOT substitute press blocks with any other items.



8 TQB Brands have a selection of force rated press tools suitable for general jobbing.

You can find them on our website at www.tqbbrands.com.au Always use safety glasses and suitable PPE where required when operating your TQB Brands Press.



9 Read the users Manual thoroughly and keep a copy easily accessible.

10 Visit our webpage www.tqbbrands.com.au for instructional documents & pre-start videos.